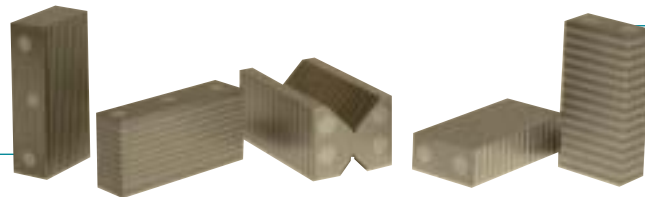




LAMINATED TRANSFER BLOCKS

ART NO. 30101



Applications

- Components with underside projections can be held.
- Can hold delicate jobs without distortion.
- Ideal for removal of bend ness in thin plates by two point contact.
- Most suitable for holding irregular shaped components which cannot be held by the chuck alone on flat surface.

Features

- Grinded with parallelism flatness, and squareness within 5 Microns.
- These blocks have no magnetism but when placed parallel to poles of chuck they transfer magnetic power to top and sides for gripping.
- Available with V shaped face for holding round jobs.
- One pair of blocks is finished together.

All dimensions are in mm.

Art. No.	L	W	H	Pole Pitch	Face	Type
30101.01	75	58	28	4.5 (1.5+3)	PLAIN	RIVET
30101.02	100	50	25			
30101.03	100	75	30			
30101.04	100	50	25	8.5 (3.5+5)	VEE	CAST
30101.05	50	60	48			
30101.06	110	60	48			

- Standard models made with Steel and Aluminium laminations secured by rivets rigidly
- Can be made with Brass lamination for extra cost
- **New Development: Made with integrated casting Aluminium hence there is no possibility of distortion, so can be cut freely.**

HARDENED VEE BLOCKS

ART NO. 30102

Features

- High precision all side ground and square Vee block.
- Parallelity and height variation is between ± 3 microns.
- Supplied with clamp.



Applications

- Useful in various tool room applications.

All dimensions are in mm.

Art. No.	L	W	H	Range
30102.01	25	20	20	3-20
30102.02	50	40	40	5-30
30102.03	80	63	63	6-50
30102.04	100	80	80	6-70

- Due to continuous upgradation in design there could be changes in specifications.
- Other sizes on request.